



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO038143	THY001-VC	1	1	Net 30	M7075T6S2.000X17.000	7075-T6S Sheet 2.000" X 17.000" (cut to 17" pcs) 8 pcs required				11	11/6/2017	11		S010035	Stock	11/15/2017	\$ 151.77 / ft	71	80	\$1,719.50	Thyssenkrupp Materials CA Ltd
Total:										11		11								\$1,395.19	

Plex 1/25/2018 3:20 PM Dart Baker,Diane

JAN 26 2018



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038143

need to be ready

Supplier: THY001-VC
Thyssenkrupp Materials CA Ltd
O/A VPK Metal- c/o T27540
PO Box 4275, Postal"A"
Toronto
ON
M5W 5V8 Canada
Phone: 905 669 9444
Fax: 905 738 9033

PO No: PO038143
PO Date: 10/25/17
Due Date: 11/17/17
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Contact: Scott
Phone: 613 384 1662
Fax: 613 384 2997

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items											
Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M7075T6S2.000X17.000	-	7075-T6S Sheet 2.000" X 17.000" (cut to 17" pcs) 8 pcs required		Firmed	11/6/17	11.333 ft	0 ft	11 ft	\$151.76515/ft	\$1,719.95
Line Item Note MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE <i>mate wejey</i>											
Grand Total:										\$1,719.95	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



thyssenkrupp Materials NA 2821 Langstaff Road Concord ON L4K 5C8

DELIVERY NOTE

WEJAY MACHINE PRODUCTS CO LTD
600 O'CONNOR DR
KINGSTON ON K7P 1N3



DATE: 11/17/2017
DOC. NO: 2405558968*
BOL. NO:
ORDER NO: 1403416212
YOUR P/O: 38143
CUSTOMER NO: 10058125
Route: 301-Z1
CONTACT: Stan Ivers
TEL: 905-532-1350 ext 21350
FAX: 905-738-9033 ext 9033
EMAIL: STAN.IVERS@THYSSENKRUP
P.COM

**MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.**

ATTN: CHANTAL/LINDA

**** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT ****

Client: DART AEROSPACE LTD 1270 ABERDEEN ST, HAWKESBURY, ON K6A 1K7, CA
Deliveries are carried out for your account and risk acc. to our Gen. Terms & Cond. of Delivery and Payment.

ITEM	DESCRIPTION	NET QTY1 / QTY2	PACKAGE NO.
0010	ALFLR00999 7075 Aluminum T651 Non-USI Plate 2.00000 (+ .030/+ .150) X Width 17.0000 X Length 17 + .125 Plate Sawing - Standard Actual Chemistry/Act. Physical Standard Packaging SHIP ON VIM TRANSFER TRUCK	8 PC 494.124 lb	1007998800
	TAGNUM QTY UOM VENDOR VENDPO HLOT		
	PCS		
	1013225687 8 PC COPPER & 0000285280 1750027398	8	

SAE AMS 4045|L;SAE AMS-QQ-A-250/12|Rev A;ASTM B209 2014

Total Gross Weight

519.124 lb

All items, not declared as partial delivery, are final quantities.

Delivery Terms: COL gem. Incoterms 2000 Collect shipment MANITOULIN

thyssenkrupp Materials NA 2821 Langstaff Road, Concord, ON L4K 5C6

DELIVERY NOTE

WEJAY MACHINE PRODUCTS CO LTD
600 O'CONNOR DR
KINGSTON ON K7P 1N3

DATE: 11/17/2017
DOC. NO: 2405558968*
BOL. NO:
ORDER NO: 1403416212
YOUR P/O: 38143
CUSTOMER NO: 10058125
Route: 301-Z1
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FAX: 905-738-9033 ext 9033
EMAIL: STAN.IVERS@THYSSENKRUP
P.COM

CERTIFICAT DE CONFORMITÉ/CERTIFICATE OF COMPLIANCE

* thyssenkrupp Matériaux NA certifie que le matériel décrit ci-dessus est conforme aux dessins ou spécifications exigés sur le bon de commande et qui sont en vigueur à la date où la commande a été acceptée.

* thyssenKrupp Materials NA certifies that the material described above is in accordance with the drawings or specifications called for on said order that are current on the date order was accepted.

* Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le fournisseur du matériel où les données résultent de l'analyse faite par un laboratoire qualifié.

David Noordine - Director of Quality Assurance





thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON L4K 5C6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

TEL: 613-632-5200
FAX: 613-632-5246

QUOTE

DATE: 11/10/2017
QUOTE NO: **1202895296**
YOUR INQUIRY: 38143 dtd. 11/10/2017
ATTENTION TO: CHANTAL
TEL: 613-632-5200
CUSTOMER NO: 10058125
DEPARTMENT: CAN TOR INS 01
CONTACT: Stan Ivers
TEL: 905-532-1350 ext 21350
FAX: 905-738-9033 ext 9033
EMAIL: STAN.IVERS@THYSSENKRU
PP.COM

PAGE 1 OF 2

Thank you for allowing us to quote on your requirement. Delivery contingent upon date ordered.

Valid from 11/10/2017 until 11/13/2017

Delivery Address

DART AEROSPACE LTD, 1270 ABERDEEN ST, HAWKESBURY, ON K6A 1K7, CANADA
Unloading Point: UNLOAD POINT 1

Earliest Delivery Date: **11/17/2017**

ITEM	DESCRIPTION	QTY1 QTY2 QTY3	UOM UOM UOM	PRICE CUR PER UOP	TOTAL CAD
0010	ALFLR00999	8	PC	215.00 CAD	1,720.00
	7075 Aluminum T651 Non-USI Plate	488.041	LB	1 PC	
	2.00000 (+.030/+.150) X Width 17.0000 +.125 X				
	Length 17 +.125				
	Plate Sawing - Standard				
	ASTM B209 2014 SAE AMS 4045 L SAE				
	AMS-QQ-A-250/12 Rev A Actual Chemistry/Act.				
	Physical				
	Standard Packaging				
	SHIP ON VIM TRANSFER TRUCK				
	Energy Surcharge				25.00
	Weight total	488.041	LB		
	Items total				1,745.00
	Net Amount				1,745.00
	GST				226.85
	TOTAL				1,971.85

Payment Terms: Within 30 days without deduction
Delivery Terms: PPD Prepaid PREPAID
Shipping Condition: General Delivery

QUOTE

thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON L4K 5G6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

DATE: 11/10/2017
QUOTE NO: 1202895296
YOUR INQUIRY: 38143 dtd. 11/10/2017
ATTENTION TO: CHANTAL
TEL: 613-632-5200

PAGE 2 OF 2

COMPUTER GENERATED OFFER AND VALID WITHOUT SIGNATURE.

Please review the above items for accuracy.
Prices are quoted as price in effect at time of shipment.
Our standard terms and conditions apply should this quote become an order.
For terms and conditions please refer to website at
By accepting the purchase order the terms and conditions are accepted as stated on <http://www.tkmna.com/tkmna/Resources/CustomerService/index.html>
Any obvious damage must be noted on the material delivery documentation at the time of receipt.
Tax exemption status documentation must be forwarded to credit department prior to order approval.
All returned material subject to restock charge

INSPECTION CERTIFICATE (EN 10204/3.1)

Page 1 / 2

Certificate No. : 2017050391
Customer : THYSSENKRUPP MATERIALS NA
CBS ELKHART 1015 SAINT JEROME STREET, ST.
JOSEPHMISHAWAKA, IN, 46544, US
Purchase Order No. : 5400340943-R01
Mat No. : ALFLR00999
Alloy : 7075
Batch No. : 1750027398
Cast No. : 1-17-0374
Dimensions : 2.000x72.500x144.500 inch
Master standard : ASTM B209-2014, AMS 4045L, AMS-QQ-A-250/12A
Temper : T 651
Quantity : 3
Material Type : Plate

TECHNOLOGICAL PROPERTIES

Mechanical properties:

Spec.: ASTM B209-2014, AMS 4045L, AMS-QQ-A-250/12A

	Pl-No.	Spec.No.	Rp1.0	Rp0.2 Ksi	Rm Ksi	A4d %	Z	Rp/Rm
LT Min	-	-	-	67	77	6	-	-
Max	-	-	-	-	-	-	-	-
Act	1	-	-	72.2	83.1	13.8	-	-
Act	1	-	-	72.8	83.7	13.3	-	-

Chemical Composition In %, Remainder Al

Spec.: ASTM B209-2014, AMS 4045L, AMS-QQ-A-250/12A

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others each	Others total
Min	0.00	0.00	1.20	0.00	2.10	0.18	5.10	0.00	0.00	0.00
Max	0.40	0.50	2.00	0.30	2.90	0.28	8.10	0.20	0.05	0.15
Act	0.034	0.083	1.700	0.008	2.474	0.189	5.729	0.0475	0.0142	0.0354

Other tests

DIMENSIONAL CONTROL: OK

SURFACE CONTROL: OK

MELTED AND MANUFACTURED IN THE PEOPLE'S REPUBLIC OF CHINA.

CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN INSPECTED, TESTED AND, UNLESS OTHERWISE STATED ABOVE, CONFORM IN ALL RESPECTS WITH THE REQUIREMENTS OF THE SPECIFICATION, CONTRACT OR ORDER. WE CONFIRM, THAT QUALITY SYSTEM OF ALERIS ALUMINUM (ZHENJIANG) CO., LTD. IS IN ACCORDANCE WITH AS 9100C AND ISO 9001 IN THE RELEVANT VALID VERSION AND CERTIFICATED BY AN ACCREDITED 3RD PARTY.

Valid quality management system approvals see: www.aleris.com
QA-CE-02D Effective from April 1st 2017

Page 1 / 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2405349055

CstAr

CstOr 285280

Wgt.: 4,478 LB

Date 07/25/2017

Thomas Sanchez

INSPECTION CERTIFICATE (EN 10204/3.1)

Page 2 / 2

Certificate No. : 2017050391
Customer : THYSSENKRUPP MATERIALS NA
CBS ELKHART 1015 SAINT JEROME STREET, ST.
JOSEPH MISHAWAKA, IN, 46544, US
Purchase Order No. : 5400340943-R01
Mat No. : ALFLR00999
Alloy : 7075
Batch No. : 1750027398
Cast No. : 1-17-0374
Dimensions : 2.000x72.500x144.500 inch
Master standard : ASTM B209-2014, AMS 4045L, AMS-QQ-A-250/12A
Temper : T 651
Quantity : 3
Material Type : Plate

ALERIS ALUMINUM (ZHENJIANG) CO., LTD IS QUALIFIED BY THE MAIN AIRCRAFT OEM:
BOMBARDIER APPROVED SUPPLIER CODE: 132398
BOEING APPROVED SUPPLIER CODE: BE10407245
AIRBUS APPROVED SUPPLIER CODE: 0000305300

MATERIAL CONFORMS TO THE REQUIREMENTS OF EUROPEAN UNION DIRECTIVE 2011/65/EU (ROHS).

Quality Assurance, 2017-May-5
Valid after signature

Zhengchen Wu

Zhengchen Wu

Valid quality management system approvals see: www.aleris.com
QA-CE-02D Effective from April 1st 2017

Page 2 / 2

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2405349055
CstAr CstOr 285280
Wgt.: 4,478 LB Date 07/25/2017

Tomas Sanchez